

DATA SHEET - PROVAR 6 U-D

TUBE BENDING MACHINES

PROVAR 6 U-D SERIES 65

The PROVAR 6-65 U-D (Series 65) is a fully automatic, 6 axes tube bending machine: bending (Y axis), advancement (X axis) and rotation (Z axis). The PROVAR 6-65 U-D can bend tubes up to 65 mm in diameter and lateral movement of the positioner and of the mandrel (axes B1 and B2) and up-down movement of the head (axis A).

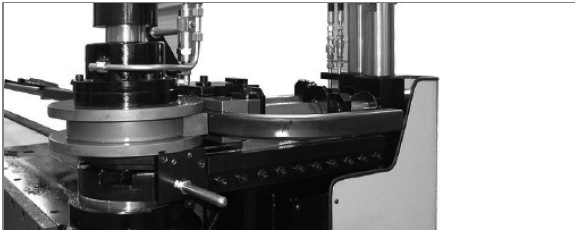
The PROVAR 6-65 U-D can bend tubes up to 65 mm in diameter and has two levels of equipment per fixed and variable radius or two different fixed radii.

The following are fitted as standard:

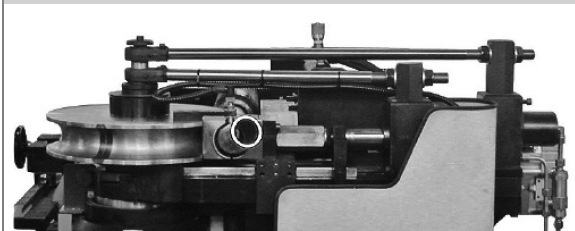
- heat exchanger;
- early mandrel extraction;
- automatic mandrel lubrication.



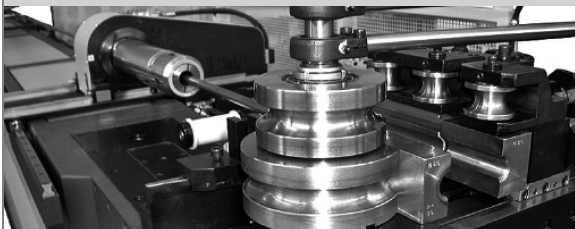
SERIES 65



EURO CN1



PROFAST CN3 st



PROVAR 5 U-D



PROVAR 6 U-D

FEATURES	U.M.	PROVAR 6
Y Max. bending speed	°/1"	80
Y Tolerance	+/- °	0.1
X Max. traverse speed	mm 1"	650
X Tolerance	+/- mm	0.1
Z Max. gripper rotation speed	°/1"	360
Z Tolerance	+/- °	0.1
B1 Max. speed	mt/1'	12
B1 Tolerance	+/- mm	0.1
B2 Max. speed	mt/1'	12
B2 Tolerance	+/- mm	0.1
A Max. speed	mt/1'	5
A Tolerance	+/- mm	0.1
Weight	+/- Kg	5000

BENDING CAPACITIES	U.M.	PROVAR 6
Round tube R=42 kg/mm2	mm	65x4
Variable curve R=42 kg/mm2 RM min 10 D	mm	60x2
Round stainless steel tube	mm	60x3
Round tube Alum. Brass Copper Alloys	mm	65x5
Square tube R=42 kg/mm2	mm	50x50x2
Rect. tube bent easy way	mm	30x60x2
Rect. tube bent hard way	mm	40x55x2
Round bar R=42 kg/mm2	mm	35
Square solid R=42 kg/mm2	mm	30x30
Mandrel extraction stroke	mm	80
Max bending angle	°	195
Working length	mm	3600
Machine extensions	mm	1560

Machine features are indicative and not binding. Macri Italia s.r.l. reserves the right to make changes for the purposes of technical improvement.