



①	basic machine		type	order-number	minimum order quantity
	beveling machine (230V / 2.500-7.900/min)		SMA 30-EVR/24.1	0101.390.16-00001	1
	beveling machine (110V / 2.500-7.900/min)		SMA 30-EVR/14.1	0101.390.16-00002	1

i basic machines are equipped with case, tools for changing milling body and carbide inserts, operating manual; without milling head, guide wheel/disc and carbide inserts

②	milling body for			type	order-number	minimum order quantity
bevel	KX	A30°	8-fold	MB-A30/B60-N3K.2	0101.407.16-00042	1
		A45°	8-fold	MB-AB45/R2-4-N3K.1	0101.407.15-00027	1
		A60°	8-fold	MB-A60/B30-N3K.1	0101.407.15-00037	1
radius	KXR	2,5mm	8-fold	MB-AB45/R2-4-N3K.1	0101.407.15-00027	1
		3mm	8-fold			
		4mm	8-fold			

i A-angle valid for sheet metal processing, B-angle valid for pipe processing
milling bodies with special angles and radii on request
milling bodies are equipped with clamping screws, without carbide inserts

③	guide wheel for			type	order-number	minimum order quantity
bevel	KX	A30° up to 8,1mm	Ø 29,90	DL-A30/B60/Ø29.90-N3K.3	0101.403.16-00042	1
		A45° up to 7,7mm	Ø 26,30	DL-AB45/Ø26,30-N3K.2	0101.403.16-00023	1
		A60° up to 7,7mm	Ø 25,00	DL-A60/B30/Ø25.00-N3K.2	0101.403.15-00020	1
radius + bevel	KXR + KX	2,5mm up to 6mm	Ø 28,80	DL-R2/Ø28.80-N3K.2	0101.403.16-00024	1
		3mm up to 6,2mm	Ø 28,55	DL-R3/Ø28.55-N3K.2	0101.403.16-00025	1
		4mm up to 6,9mm	Ø 27,55	DL-R4/Ø27.55-N3K.2	0101.403.16-00026	1

i more guide wheels with other diameters on request

④	carbide insert for			type	order-number	minimum order quantity
bevel	KX	up to 9mm	B00	KX-B00-A1.1	0101.404.15-00003	10
			B02	KX-B02-A1.1	0101.404.13-00006	10
			B05	KX-B05-A1.1	0101.404.15-00012	10
radius	KXR	2,5mm	B00	KXR2.5-B00-A1.1	0101.404.15-00006	10
			B02	KXR2.5-B02-A1.1	0101.404.14-00005	10
			B05	KXR2.5-B05-A1.1	0101.404.15-00013	10
		3mm	B00	KXR3-B00-A1.1	0101.404.15-00004	10
			B02	KXR3-B02-A1.1	0101.404.13-00004	10
			B05	KXR3-B05-A1.1	0101.404.15-00014	10
		4mm	B00	KXR4-B00-A1.1	0101.404.15-00005	10
			B02	KXR4-B02-A1.1	0101.404.13-00005	10
			B05	KXR4-B05-A1.1	0101.404.15-00015	10

i B00 for aluminum, non-ferrous metals, plastics
B02 for steel, stainless steel and non-ferrous metals (universal)
B05 for hard material (hardox, fine grained steel etc.)

⑤	clamping screw		type	order-number	minimum order quantity
	pack of 10		CS 30-11-P10	0101.203.09-00015	1

⑥	guide disc for			type	order-number	minimum order quantity
bevel	KX	A45°	Ø 26,30 t = 12mm	GD1-AB45/Ø26.30-N3K.1	0101.357.16-00003	1
radius	KXR	2,5mm	Ø 28,80 t = 10mm	GD1-R2/Ø28.80-N3K.1	0101.357.16-00004	1
		3mm	Ø 28,55 t = 11mm	GD1-R3/Ø28.55-N3K.1	0101.357.16-00005	1
		4mm	Ø 27,55 t = 11mm	GD1-R4/Ø27.55-N3K.1	0101.357.16-00006	1

i t = minimum necessary depth for the use of the guide disc