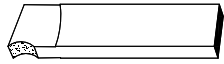
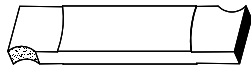
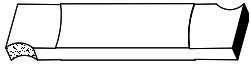

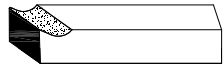

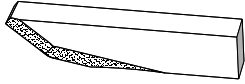
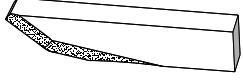
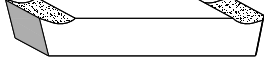
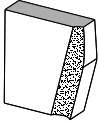


M42 Tooling Chart

Pipe Cutting and Beveling Machine

Cutting tools			
Description	Part Number	Application	Sketch
Cutting tool Material: AISI M42 Width: 25mm Thk: 5mm Length: 100mm	42C-5100	Standard cutting, for most materials up to 30mm	
Cutting tool Material: AISI M42 Width: 25mm Thk: 5mm Length: 200mm	42C-5200	Longer cutting tool, both ends have blade, for most materials up to 60mm Cutting job only, with 2C-6200	
Cutting tool Material: AISI M42 Width: 25mm Thk: 6mm Length: 200mm	42C-6200	Longer cutting tool, both ends have blade, for most materials up to 60mm Cutting job only, with 2C-8200	
Cutting tool Material: AISI M42 Width: 25mm Thk: 8mm Length: 200mm	42C-8200	Longer cutting tool, both ends have blade, for most materials up to 60mm Cutting job only, with 2C-6200	
Beveling tools			
Description	Part Number	Application	Sketch
Beveling tool Material: AISI M42 Width: 12mm Thk: 20mm Length: 105mm	42B-RH1220-30°	Right Hand Standard beveling tool for most materials. Up to 30mm a is beveling angle required	
	42B-RH1220-32.5°		
	42B-RH1220-37.5°		
	42B-RH1220-a		
Beveling tool Material: AISI M42 Width: 12mm Thk: 20mm Length: 105mm	42B-LH1220-30°	Left Hand Standard beveling tool for most materials. Up to 30mm a is beveling angle required	
	42B-LH1220-37.5°		
	42B-RH1220-a		

Compound Beveling Material: AISI M42 Width: 12mm Thk: 20mm Length: 150mm	42B-CB1220-10°x30°	Right hand 10° x 30°, For most material, up to 30mm	
	42B-CB1220-10°x37.5°	Right hand 10° x 37.5° as per ASME B[16].25 For most material, up to 30mm	
Compound Beveling Material: AISI M42 Width: 25mm Thk: 25mm Length: 150mm	42B-CB2525-10°x30°	Right hand 10° x 30°, For most material, up to 60mm Fit the heavy wall tool slide	
	42B-CB2525-10°x37.5°	Right hand 10° x 37.5° as per ASME B[16].25 For most material, up to 60mm Fit the heavy wall tool slide	
Beveling tool Material: AISI M42 Width: 25mm Thk: 25mm Length: 200mm	42B-2525-10°	Longer Beveling tool, both ends have blade, for most materials up to 60mm Fit the heavy wall tool slide	
	42B-2525-30°		
	42B-2525-37.5°		
Counterboring Tool			
Description	Part Number	Application	Sketch
Counterboring tool Material: AISI M42	42T	For pipe Counterboring Used on counter boring tool slid	

* Consult with us for special application